

Colourless adhesion promoter for unsanded coats. Cost effective alternative for traditional respray operations or inscriptions. Easy applicable, no spray mist could be observed. Also usable as sealer on surfaces already filled. Chromate free, offers excellent support by overcoating.

Consumption: 12 - 15 m² / l (by 20 - 30 µm film thickness)

Colour shade	milky		
Mixing ratio	2 : 1 by volume		
Hardener	Mipa 2K-Härter MS10, MS25, MS40		
Thinners	Mipa 2K Verdünnung; addition: 0 - 5%		
Spraying viscosity 20°C	16 - 18 s 4 mm DIN		
Application	spraying pressure	spraying nozzle	spraying operations
Air / Flowjar - Spray gun	3 - 4 bar	1,3 - 1,4 mm	1 - 2
HVLP	2,5 - 3 bar (internal nozzle pressure: 0,7 bar)	1,3 - 1,4 mm	1 - 2
Pot life	2 - 3 h		
Coat thickness / dry film	20 - 30 µm		
Curing time / Flash off time	-		
Dry	overcoatable after:		
Object Temp. 20°C	15 - 20min.		
VOC-regulation	EC limiting value for the product (cat. B/c): 540 g/l (2007) This product contains max. 494 g/l VOC [4,12 lbs/gal]		

Remarks :

Working conditions: from + 10 °C and up to 75 % relative air humidity

Bare metal before applying the sealer has to be primed for a better anti-corrosive protection. Mipa 2K-Transparent-Sealer should be overcoated within 24 hours. In case of exceeding the 24 hours delay, abrade the surface to provide an improved key.

All products should be disposed of in relation to the regulations of the environmental health authorities. Protect your Environment!

This data sheet is for information purpose only! To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacture of our products. However the data is not binding and without warranty. Please follow recommendations stated on the relevant safety data sheet and precautions stated on the product label. We reserve our right to make additions, deletions, or modifications to the information at any time without prior notification.