

Mipa 2K-Acryl Grundierfiller is an easy sandable primer-surfacer of high anti-corrosive protection with good filling properties to be used as wet-on-wet filler, grind filler or adhesion promoter with excellent adhesivity to iron, steel, aluminium and galvanized substrates.

Consumption: 6 - 8 m²/l by 50 µm.

Colour shade	light grey		
Mixing ratio	10 : 1 by weight		
Hardener	Mipa 2K-Härter H 5		
Thinners	Mipa 2K-Verdünnung normal and Mipa 2K-Verdünnung fast Addition: 15 - 20 %		
Spraying viscosity 20°C	Approx. 125 s 6 mm ISO		
Application	spraying pressure		
Air / Flowjar - Spray gun	3 - 5 bar	1.1 - 1.4 mm	2 - 3
Airless / Airmix			
Pot life	8 - 10 h		
Coat thickness / dry film	25 - 80 µm, according to the application purpose		
Curing time / Flash off time	10 min.		
Dry	recoat time	dust dry	set to touch
Object temp. 20°C	30 - 40 min.		80 - 90 min.
Object temp. 60°C	10 - 15 min.		20 - 30 min.
VOC content	EU limiting value for the product (cat. B/c): 540 g/l (2007) This product contains max. 533 g/l VOC [4,48 lbs/gal]		

Remarks:

Working conditions: from 10°C and up to 80 % relative air humidity.

Storage: At least 3 years in tightly closed original containers.

This data sheet is for information purpose only! To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacture of our products. However the data is not binding and without warranty. Please follow recommendations stated on the relevant safety data sheet and precautions stated on the product label. We reserve our right to make additions, deletions, or modifications to the information at any time without prior notification.