

Product-Information

High quality 2-component polyester universal filler for smoothing irregularities in the car refinishing sector, vehicles and mechanical engineering. Professional quality with excellent adhesion on iron, steel, galvanized metal, aluminium, glass fibre and carbon fibre reinforced compounds. Highly filling by fine grain composition, maximum stability on vertical surfaces, no cracking on the edges by fine sanding, will give a compact, smooth surface of top quality.

Colour shade	beige		
Mixing ratio	2 weight % Mipa Härter P		
Hardener	Mipa Härter P		
Thinners			
Spraying viscosity 20°C			
Application	spraying pressure	spraying nozzle	spraying operations
Air / Flowjar - Spray gun			
Airless / Airmix			
Pot life	3 - 4 min.		
Coat thickness / dry film			
Curing time / Flash off time			
Dry	recoat time	dust dry	set to touch
Object Temp. 20°C Object Temp. 60°C	Sandable dry or wet after approx. 25 min.		
VOC legislation:	EU limiting value for the product (cat. B/b): 250 g/l (2007) This product contains max. 4 g/l VOC [0.03 lbs/gal]		

Remarks:

The substrate must be clean, dry and free of grease. Sand the surface. Remove old thermoplastic coats (NC- or 1K-acrylic paints), synthetic resins as well as acid-containing products (eg. Washprimer).

Groundcoats to be processed:

Mipa EP-Grundierfiller and Mipa 2K-Acrylgrund after full cure. Once Mipa PX 9 has dried, it can be recoated using all customary paint systems. Seal the filled areas with Mipa 2K-Füller.

This data sheet is for information purpose only! To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacture of our products. However the data is not binding and without warranty. Please follow recommendations stated on the relevant safety data sheet and precautions stated on the product label. We reserve our right to make additions, deletions, or modifications to the information at any time without prior notification.