

Product Information

Mipa Aktivprimer is an acid curing, chromate-free 2K-Primer especially developed for aluminium supports, with active protection against corrosion and excellent adhesion to iron. Mipa Aktivprimer can be recoated with all Mipa 1K and 2K systems. It can be also processed in three layers: Aktivprimer / Filler / Top Coat.

Consumption: 8 - 10 m² / l.

Colour shade	yellow-green transparent		
Mixing ratio	2 : 1 (by large surfaces 1 : 1 is possible)		
Hardener	Härter WPZ		
Dilution	Final viscosity is reached by using the above mixing ratio.		
Spraying viscosity 20°C	16 - 18 s 4 mm DIN		
Application	spraying pressure	spraying nozzle	spraying operations
Air / Flowjar - Spray gun	3 - 4 bar	1.3 -1.5 mm	1 - 1 ½
Airless / Airmix			
Pot life	12 h		
Coat thickness / dry film	10 - 15 µm		
Curing time / Flash off time			
Dry	recoatable	dust dry	set to touch
Object Temp. 20°C	30 min.- 8 h	4 - 6 min.	20 - 25 min.
VOC legislation	EU limiting value for the product (cat. B/c): 780 g/l (2007) This product contains max. 704 g/l VOC [5.87 lbs/gal]		

Remarks :

The adhesion to stainless steel substrates has to be tested first.

Within 8 hours Mipa Aktivprimer must be recoated with a finishing coat.

Parts which have been primed with Mipa Aktivprimer should be protected against humidity. Do not keep rests in iron containers. Do not use on thermoplastic. Not to be refinished with polyester. Do not directly refinish with basic materials (such as Mipa EP 100-20, Mipa EP-Grundierfiller, MIPA WBC)

Storage: at least 2 years if stored in tightly closed original containers.

This data sheet is for information purpose only! To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacture of our products. However the data is not binding and without warranty. Please follow recommendations stated on the relevant safety data sheet and precautions stated on the product label. We reserve our right to make additions, deletions, or modifications to the information at any time without prior notification.