

Mipa Rapidfiller-Spray is an outstanding one-component self etching primer-filler with active protection against corrosion. Especially suited for minor repairs and surfaces which have been partially sanded to the bare metal. Professional Quality! Adhesive on iron, steel, zinc and by appropriate pre-treatment on aluminium as well as all conventional recoatable plastics used in the automotive industry (spray to test the recoatability). High protection against corrosion.



### Substrate:

Iron, steel, zinc and aluminium  
Do not process on thermoplastic surfaces.

### Pretreatment / Cleansing:

Pre-cleansing with Mipa Silikonentferner

### Characteristics:

Fast drying.  
Easy to sand.  
High filling power and coverage.  
Resistant to silicone remover.  
Excellent adhesion.  
Re-coatable with all commercial solvent and water based 1K- and 2K-topcoats.  
Active protection against corrosion.

**Colour / Grade of Gloss:** Beige (0000) / dark grey (0001) - **further colours on request!**  
Matt

### **Preparation:**



Shake can vigorously until the mixing balls move freely!

### **Application:**



Spray to test. Spraying distance approx. 20 - 30 cm  
2 - 3 applications, dry-film thickness 50 - 60 µm.

### **Flash-off:**



3 - 5 min. between each coating

### **After use:**



Turn can upside down and spray until the valve is clean, this prevents the valve from clogging up.

### **Drying Times:**



#### **Drying:**

**Dust dry:** 5 Min.  
**Set to touch:** 10 Min.  
**Re-coatable:** 30 Min.  
**Sanding:** 30 Min.

### **Subsequent Processing:**



**Dry sanding:** P 400 - P500



**Wet sanding:** P 800

### **Processing Conditions:**

From +10°C and up to 80% relative air humidity.  
Do not re-coat with polyester spray fillers!

### **Storage:**

In tightly closed original containers at least 2 years shelf life

### **VOC-Regulation:**

Eu limiting value for the product (cat. B/e): 840 g/l (2007)  
This product contains a maximum of 668 g/l VOC [ 5.58 lbs/gal]

### **Safety Information:**

Read the corresponding Material Safety Data Sheet

The data sheet is for information purpose only! The information given is in accordance to our knowledge up to the latest standards and is based on years of experience in the manufacture of our products. The information is non binding and without guarantee.