

TECHNICAL INFORMATION

FOR PROFESSIONAL USE ONLY

WASH PRIMER Etch Primer 2:1

PRODUCTS

Wash Primer 2:1
Activator 1:2 for Wash Primer

PRODUCT DESCRIPTION

2-pack reactive polyvinyl primer with very high anti-corrosion properties for car repairs.
It is designed especially for wet-on-wet technique.

- ✓ Excellent protection of steel surfaces.
- ✓ Very strong adhesion to various substrates.
- ✓ Easy to mixing and apply.
- ✓ Exceptional smooth leveling.

Color - Beige,
Gloss Grade – Matt.

VOLATILE ORGANIC COMPOUNDS

V.O.C. = 780 [g/l]

The share of VOC is 780 g/l. Due to that these products fulfill the EU directive (2004/42/EC) that sets the VOC value for this product category (B/3), as 780 g/l.

SUBSTRATES AND PREPARATION

Wash Primer can be applied over:

- ✓ Bare steel and aluminum.
- ✓ Zinc coated, galvanized steel.
- ✓ 2-pack polyester putties.

Steel surface should be first degreased, dry sanded and degreased again.

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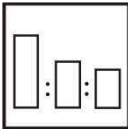
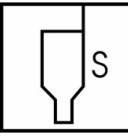
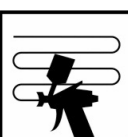
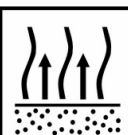
The aluminum and galvanized steel should be degreased, dulled with the abrasive cloth and degreased again.

The old coatings should be degreased, dry sanded and degreased again.

Good preparation is necessary for achieving best results. Following sandpaper gradations are recommended:

- by hand (dry or wet): P280÷P320 (GRP P400),
- by machine (dry): P180÷P220.

APPLICATION PROCESS

	<p>USE For car repairs as an anticorrosion etch primer.</p>						
	<p>Mixing ratio by volume</p> <table> <tr> <td>Primer</td><td>2 part</td></tr> <tr> <td>Activator</td><td>1 part</td></tr> <tr> <td>Thinner</td><td>---</td></tr> </table> <p>Primer is ready to apply after 10÷15 minutes from mixing with activator!</p>	Primer	2 part	Activator	1 part	Thinner	---
Primer	2 part						
Activator	1 part						
Thinner	---						
	<p>Spraying viscosity 18÷20 seconds at 20°C</p> <p>Pot life approx. 48 hours in 20°C</p>						
	<p>Nozzle</p> <p>Gravity: 1,2÷1,5 mm, Pressure: According to gun`s producer recommendations. Number of layers: 1÷2 layers</p> <p>Total layer thickness should not be less than 30 µm.</p>						
	<p>Evaporation time</p> <table> <tr> <td>between layers</td><td>approx. 5 minutes</td></tr> <tr> <td>before coating</td><td>approx. 15 minutes</td></tr> </table>	between layers	approx. 5 minutes	before coating	approx. 15 minutes		
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before coating	approx. 15 minutes						



Do not sand!

FURTHER WORKS

2K wash primers can be directly over coated with:

- ✓ 2-pack acryl fillers.
- ✓ Anti-gravels.

Caution: *Do not apply polyester putties, epoxy primers, acryl topcoats directly on Wash Primers!*

GENERAL NOTES

- ✓ Do not exceed recommended doses of hardener!
- ✓ The best repair results you can achieve at room temperature. Temperature in body shop and temperature of a product should be the same.
- ✓ When working with 2K products, clean the guns and equipment immediately after use.
- ✓ The rooms should be well ventilated..

Caution: *To maintain safety, always follow the instructions given in the MSDS for the products.*

STORAGE

Store the product components in a sealed container, in dry and cool places, away from fire and heat sources, as well as direct sunlight.

Note: *After each use the container with products shall be immediately closed!*

WARRANTY PERIOD

Wash Primer 1:2 - 12 months from the date of Manufacture.

Activator 1:2 for Wash Primer – 12 months from the date of Manufacture.

All information are based upon the precise laboratory studies and many years of experience. The good market position does not release us from the constant supervision of our products quality. However we are not responsible for the final effects of the improper storage or application of our products, as well as for work inconsistent with the good craft practice.

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