

Additive used to improve the elasticity of Mipa 2K-Auto and 2K-car (OC, AC, PUR) paints as well as Mipa 2K clear coats with a mixing ratio of 2:1. Required for the painting of flexible plastics.

Colour shade	colourless			
Mixing ratio	add 10 - 50% to the main paint			
Hardener	the dosing of the hardener would be not influenced by the addition of Mipa 2K - Elastic			
Thinners				
Spraying viscosity 20°C				
Application	spraying pressure	spraying nozzle	spraying operations	
Air / Flowjar - Spray gun				
Airless / Airmix				
Pot life				
Coat thickness / dry film				
Curing time / Flash off time				
Dry	recoat time	dust dry	set to touch	full hardness
Object Temp. 20°C	Prolongued drying times (up to 100%) after application due to the addition of Mipa 2K - Elastic			
Object Temp. 60°C				

Remarks :

Please see „Painting of plastic/synthetics“ L8

Working conditions: from + 10°C and up to 75% relative air humidity.

Storage: at least 3 years in tightly closed original containers!

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