
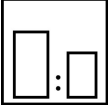





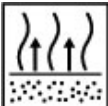


Intended use

Mipa Rapidfiller is a one-component primer with very good filling properties, active corrosion protection and excellent adhesion on iron, steel, zinc and aluminium as well as on recoatable plastics commonly used in the automotive industry (we recommend verifying the recoatability). Apply only on well degreased substrates. Sand slightly zinc and aluminium. Do not apply on thermoplastic substrates. This product cannot be overcoated with polyester spray filler. Overcoatable with solvent-based and water-based 1K and 2K paints. Applicable as primer or filler.

Spreading rate: 5,0 - 7,0 m²/l

Processing instructions

	Colour beige, dark grey (approx. RAL 7011)																		
	Mixing ratio <table border="0"> <tr> <td>Hardener</td> <td>by weight (lacquer : hardener)</td> <td>by volume (lacquer : hardener)</td> </tr> <tr> <td>--</td> <td>--</td> <td>--</td> </tr> </table>	Hardener	by weight (lacquer : hardener)	by volume (lacquer : hardener)	--	--	--												
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--	--																		
	Pot life --																		
	Thinner 10 - 50 % Mipa 2K-Verdünnung V 25 10 - 50 % Mipa Verdünnung UN / UN 21																		
	Spray viscosity <table border="0"> <tr> <td>gravity spray gun</td> <td>Airmix/Airless</td> </tr> <tr> <td>18 - 22 s 4 mm DIN</td> <td>40 - 50 s 4 mm DIN</td> </tr> </table>	gravity spray gun	Airmix/Airless	18 - 22 s 4 mm DIN	40 - 50 s 4 mm DIN														
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	Flash-off time 5 - 8 min between coats 10 - 15 min before oven drying																		
Dry coat thickness 10 - 50 µm																			



Drying time

**object
temperature**

20 °C

dust dry

5 - 10 min

**set to
touch**

20 - 30 min –

**ready for
assembly**

sandable

40 - 50 min

recoatable

40 - 50 min

Note

Storage: at least 2 years in unopened original containers.

VOC Regulation : EU limit value for this product (category B/c): 780 g/l
This product contains max. 709 g/l of VOC.

Processing conditions: from +10 °C and up to 80 % relative humidity. Ensure adequate air ventilation.

Processing instructions: If necessary, Mipa Rapidfiller can be also applied in combination with Mipa Härter WPZ.

The mixing ratio is: Mipa Rapidfiller + Mipa Härter WPZ 2:1 by volume

This mixture is ready for use and there is no need to add any thinner.

Pot life: 12 h at 20 °C

Important note: When using Mipa Rapidfiller in combination with hardener Mipa Härter WPZ, it is not possible to overcoat this surface with epoxy-based or water-based paint systems or with polyester paint materials.