

## Product-Information

Elastifying 2 components clearcoat with medium-solid content suitable especially for a clear-over-base finish (Mipa BC and Mipa WBC) on plastic surfaces. It provides excellent weather resistance, non yellowing and high mechanical and chemical resistance. Satin gloss finish, specific for all usual plastic coatings.

Consumption: 6 - 8 m<sup>2</sup> / l.

Colour shade	transparent			
Mixing ratio	2 : 1 by volume			
Hardener	Mipa 2K - Härter MS 10, MS 25 or MS 40			
Thinners	Mipa 2K - Verdünnung;          Addition: 10 - 15 %			
Spraying viscosity 20°C	18 - 20 s 4 mm DIN			
Application	spraying pressure	spraying nozzle	spraying operations	
Air / Flowjar - Spray gun	4 - 5 bar	1,3 - 1,4 mm	2	
Airless / Airmix	2,5 - 3 bar (nozzle int.press.0,7 bar)	1,3 - 1,4 mm	2	
Pot life	6 - 8 h			
Coat thickness / dry film	50 - 60 µm			
Curing time / Flash off time	5 - 10 min. between the spraying operations			
Dry	recoat time	dust dry	set to touch	full hardness
	Object temp. 20°C	30 min.	12 h	24 h
	Object temp. 60°C	5 min.	30 min.	2 h
VOC-regulation	EC limiting value for the product (cat. B/e): 840 g/l (2007) This product contains max. 575 g/l VOC [ 4,8 lbs/gal]			

**Operation conditions:** from + 10 °C and up to 75% relative air humidity .

Storage: at least 3 year in tightly closed original tins.

All products should be disposed of in relation to the regulations of the environmental health authorities. Protect your Environment!

This data sheet is for information purpose only! To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacture of our products. However the data is not binding and without warranty. Please follow recommendations stated on the relevant safety data sheet and precautions stated on the product label. We reserve our right to make additions, deletions, or modifications to the information at any time without prior notification.