

CP 2016

Clear coat 2K VHS 4:1



Packaging	
Unit	Collective (box)
1 L + 0,25 L	6 pcs + 6 pcs (hardener)

Prepare surface:

Clean surfaces with silicon remover.
Mat the old coatings in the area of shading.

Spray viscosity:

17 s DIN Cup 4 mm

Potlife:

1 h

Output:

~ 6-7 m²/1L (layer 40-50 µm)

VOC:

2004/42/WE/IIb(d)(420) 420

Shelf life under normal storage conditions minimum:

CP 2016: 24 months in an original closed package

CP 3016: 9 months in an original closed package

This is a product with high content of dry mass. It meets UE strict requirements.

Clear coat is characterized by lack of yellowness of mixture which is ready to be sprayed. This is a standard feature of other HS lacquers. It can be applied like MS clear coat also.

CP 2016 does not flow from vertical surfaces. One and a half layer ensures complete coverage of the painted area.

Short drying time, and what is more important an amazing depth and clarity, are the features that marks out this lacquer from others on the market.

Mixture consists of lacquer and hardener does not require addition of thinner. There is no tendency to form stains. Clear coat is transparent, without yellowness.

Product is applied on **PROFIX** basecoats layers.



100 parts CP 2016,
25 parts of hardener CP 3016



One and a half layer for express method. Two layers for high gloss.

Spray gun*. Nozzle opening with the pneumatic method: **1.2-1.4 mm.**

Operating pressure – High-pressure: **4 bar***;
HVL: **2 bar***.

* Use high pressure equipment and HVL. Pressure as recommended by the gun manufacturer.



Evaporation between the layers (20°C, 65% H.R.):
5 min



Drying time 20°C, relative humidity 65%:

Dust free: **30 min**

Air dry: **1 h**

Prior to assembly: **6 h**

Through dry: **10 h***



Drying time 60°C, relative humidity 65%:

Through dry: **30 min**

Drying IR: **~15 min**

*Tested with hardener CP 3016

The recipe of the product complies with the VOC guidelines. The products supplied by our company are subject to a number of factory tests, so they can meet the highest demands. However, be aware of the individual conditions of storage, preparation and applications that can influence on the effect of varnishing. The guarantee to keep the highest quality of the coating is to use the product only with the products of the Manufacturer and in accordance with the recommendations of the Manufacturer. The Manufacturer does not guarantee performance and compatibility of the Products with products other than those of the Manufacturer. In order to recognise the guarantee and all claims, the user shall use the technologies and techniques for using the Products - according to the technical data sheet and execute the sample spray prior to target painting.