PROFIX

NEW

SilverLine

For renovation and repair of automotive rims

Special coat **1K** for renovation and repair of automotive rims and hubcaps made of steel and light alloys.

Exceptionally good coverage, with a very fast drying time.

Can be covered with various clear coats including **LS, MS and HS** – with both high-gloss and matt finishes.

PROFIX clear coats are recommended as a protective layer.

After adding **B 004** binder and **H 004** hardener, the product requires no further protective coating.

Packaging	
Unit	Collective (box)
3,5 L	2 pcs

Paint fluidity: ●●●●●
Gloss: ●○○○○
Resistance to scratches: ●●○○○
Plastic adhesion: ●●●○○
Adhesion to ferrous metals: ●●●●●

100 parts of SilverLine,
100 parts of thinner **CP 048**.

Temperature	Recommended thinner
>25°C	CP 078

Two full layers or until full coverage is achieved and an additional mist coat.

Spray gun*: Gravity nozzle: **1.2**-**1.4 mm**. Suction nozzle: **1.4**-**1.6 mm**.*

Operating pressure - high pressure: **4 bar***; HVLP: **2 bar***.

** Use high pressure equipment and HVLP. Pressure as recommended by the gun manufacturer.*

Evaporation before applying consecutive layers: **5 min** (until matt effect is achieved).

Drying time 20°C, 65% H.R:
Dust free: **15 min**

10-**15 min** prior to applying clear coat*.

** after approx. 8 hours the surface painted with the SilverLine coat but not covered with clear coat shall be reapplied with matt prior to painting.*

Clear coat.

We recommend MS (**CP 1500**, **CP 400**, **CP 250**) HS (**CP 2008**, **CP 2015**), UHS (**CP 2014**) i VHS (**CP 2016**).

Surface preparation:

Cleansing with silicone remover;
Aged and roughened coating; 2K acrylic and epoxy primers based on PROFIX technology. Lacquering plastics. Base Coat 1K.

Recommended sizes of paint strainers:

125-190 µm

Thickness of dry coating:

~15-30 µm

Output:

~7-8 m²/1L

Spray viscosity in 20°C:

~17-19 s DIN Cup 4 mm

VOC:

2004/42/WE/IIB(e)(840) 634,5

Date of minimum durability:

36 months (in the original unopened package)

The recipe of the product complies with the VOC guidelines. The products supplied by our company are subject to a number of factory tests, so they can meet the highest demands. However, be aware of the individual conditions of storage, preparation and applications that can influence on the effect of varnishing. The guarantee to keep the highest quality of the coating is to use the product only with the products of the Manufacturer and in accordance with the recommendations of the Manufacturer. The Manufacturer does not guarantee performance and compatibility of the Products with products other than those of the Manufacturer. In order to recognize the guarantee and all claims, the user shall use the technologies and techniques for given Products - according to the technical data sheet and execute the sample spray prior to target painting.

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