



# Mipa 1K-Haftpromoter-Spray

## Technical data sheet

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Mipa 1K-Haftpromoter is a completely transparent universal adhesion promoter for various substrates. Its special formulation provides adhesion to even the most challenging substrates without prior sanding. Time saving results can be achieved since the material is fast drying, recoatable and the fact that there is no sanding required. Recoatable with Mipa 1K- and 2K-topcoats. Mipa 1K-Haftpromoter is transparent, UV-resistant and therefore ideal for recoating with Mipa clearcoats.



### Substrate:

Adhesion promoter for the following substrates:

Steel, aluminium (also polished or anodized), galvanized steel, stainless steel (also polished), non-ferrous metals (also polished), powder coatings, cathodic dip coatings and commonly used plastics in the automotive industry. Clear coating solvent-sensitive plastics, also PC plastics, may lead to haze and partial dissolution, which reduces the transparency. We therefore recommend doing a test application on problematic plastic substrates prior to coating.



### Pretreatment / Cleansing:

Pre-cleansing with Mipa Silikonentferner, Mipa Kunststoffreiniger or Mipa WBS-Reiniger

### Characteristics:

Excellent adhesion  
Fast drying  
Colourless  
Highly elastic

### **Colour / Gloss level:**

colourless

### **Preparation:**



Shake the can vigorously before use!

### **Application**



Apply 2 - 3 thin layers. Coat thickness approx. 3 - 5 µm.

### **Flash-off time**



2 - 3 min. between coats

### **After use**



After use hold the can upside-down and spray until the valve is empty in order to avoid that the paint dries up in the valve.

### **Drying time:**



### **Drying:**

### **Dust dry:**

after approx. 5 - 10 min.

### **Recoatable:**

after approx. 10 min.

### **Processing conditions:**

from +10°C and up to 80% relative air humidity

### **Storage:**

2 years if stored tightly closed in cool and dry places

### **VOC regulations:**

EU limiting value for the product (cat. B/e): 840 g/l  
This product contains max. 757 g/l VOC.

### **Safety information:**

Read the corresponding material safety data sheet!

This data sheet is for information purpose only! To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacture of our products. However the data is not binding and without warranty.