



Mipa Etch-Primer-Spray

Product Information

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Art.Nr.: 213040000

Mipa Etch-primer Spray is a fast drying one-component adhesion promoter of excellent adhesivity especially to non-ferrous metals. Colour: yellow-green transparent.
Adhesion to iron, steel, zinc and aluminium.



Substrate:

Iron, steel, zinc and aluminium
Do not process on thermoplastic substrates.



Pretreatment / Cleansing:

Pre-cleansing with Mipa Silikonentferner

Characteristics:

Excellent adhesion
Fast drying
Re-coatable with all customary solvent-borne 1K and 2K coating systems

Colour / Grade of gloss:

yellow-green transparent

Preparation:



Shake can vigorously until the mixing balls move freely!

Application:



Spray to test - Spraying distance approx. 20 - 30 cm
2 - 3 applications. Dry film thickness 5 - 10 µm.

Flash-off:



3 - 5 min. between each coating

After use:



Turn can upside down and spray until the valve is clean, this prevents the valve from clogging up.

Drying times:



Drying:

Dust dry:

after approx. 5 min.

Set to touch:

after approx. 10 min.

Re-coatable:

after approx. 30 min.

Processing conditions:

From +10°C and up to 80% relative air humidity
Do not re-coat with polyester spray fillers.

Storage:

In tightly closed containers, kept in a cool, dry place, 2 years shelf life.

VOC content:

EU limiting value for the product (cat. B/e): 840 g/l
This product contains a maximum of 700 g/l VOC [5.84 lbs/gal]

Safety instructions:

see the corresponding Material Safety Data Sheet

This data sheet is for information purpose only! The information given is in accordance to our knowledge up to the latest standards and is based on years of experience in the manufacture of our products. The information is non binding and without guarantee.