



## SECTION 1: Identification of the substance/mixture and of the company/undertaking

- **1.1 Product identifier**
- **Trade name: Mipa 2K-MS-Härter MS 25**
- **UFI: WND0-K07E-1007-2U5M**
- **1.2 Relevant identified uses of the substance or mixture and uses advised against**  
No further relevant information available.
- **Application of the substance / the mixture** Hardening agent/ Curing agent
- **1.3 Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**  
MIPA SE  
Am Oberen Moos 1  
D-84051 Essenbach  
Tel.: +49(0)8703-922-0  
Fax.: +49(0)8703-922-100  
e-mail: sdb-registratur@mipa-paints.com  
www.mipa-paints.com
- **1.4 Emergency telephone number:** International emergency number: +49(0)700 24112112 (MIP)

## SECTION 2: Hazards identification

- **2.1 Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008**
-  GHS02 flame  
 Flam. Liq. 3 H226 Flammable liquid and vapour.
-  GHS07  
 Skin Sens. 1 H317 May cause an allergic skin reaction.  
 STOT SE 3 H335-H336 May cause respiratory irritation. May cause drowsiness or dizziness.

- **2.2 Label elements**
- **Labelling according to Regulation (EC) No 1272/2008**  
The product is classified and labelled according to the CLP regulation.
- **Hazard pictograms**



- **Signal word** Warning
- **Hazard-determining components of labelling:**  
Hexamethylene diisocyanate, oligomers  
n-Butyl acetate  
2-Methoxy-1-methylethyl acetate  
Xylene
- **Hazard statements**  
H226 Flammable liquid and vapour.  
H317 May cause an allergic skin reaction.  
H335-H336 May cause respiratory irritation. May cause drowsiness or dizziness.

(Contd. on page 2)

## Trade name: Mipa 2K-MS-Härter MS 25

(Contd. of page 1)

### · Precautionary statements

- P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
- P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
- P280 Wear protective gloves/protective clothing/eye protection/face protection.
- P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
- P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
- P312 Call a POISON CENTER/doctor if you feel unwell.

### · Additional information:

- EUH066 Repeated exposure may cause skin dryness or cracking.
- EUH204 Contains isocyanates. May produce an allergic reaction.
- Restricted to professional users.

### · 2.3 Other hazards

### · Results of PBT and vPvB assessment

- **PBT:** Not applicable.
- **vPvB:** Not applicable.

## SECTION 3: Composition/information on ingredients

### · 3.2 Chemical characterisation: Mixtures

- **Description:** Mixture of substances listed below with nonhazardous additions.

#### · Dangerous components:

CAS: 123-86-4 EINECS: 204-658-1 Reg.nr.: 01-2119485493-29	n-Butyl acetate ⚠ Flam. Liq. 3, H226; ⚠ STOT SE 3, H336	25-50%
CAS: 28182-81-2 NLP: 500-060-2 Reg.nr.: 01-2119485796-17	Hexamethylene diisocyanate, oligomers ⚠ Acute Tox. 4, H332; Skin Sens. 1, H317; STOT SE 3, H335	25-50%
CAS: 108-65-6 EINECS: 203-603-9 Reg.nr.: 01-2119475791-29	2-Methoxy-1-methylethyl acetate ⚠ Flam. Liq. 3, H226; ⚠ STOT SE 3, H336	10-25%
CAS: 1330-20-7 EINECS: 215-535-7 Reg.nr.: 01-2119488216-32	Xylene ⚠ Flam. Liq. 3, H226; ⚠ STOT RE 2, H373; Asp. Tox. 1, H304; ⚠ Acute Tox. 4, H312; Acute Tox. 4, H332; Skin Irrit. 2, H315; Eye Irrit. 2, H319; STOT SE 3, H335	2.5-<5%

- **Additional information:** For the wording of the listed hazard phrases refer to section 16.

## SECTION 4: First aid measures

### · 4.1 Description of first aid measures

#### · General information:

- Immediately remove any clothing soiled by the product.
- In case of irregular breathing or respiratory arrest provide artificial respiration.

#### · After inhalation:

- Supply fresh air and to be sure call for a doctor.
- In case of unconsciousness place patient stably in side position for transportation.

#### · After skin contact:

- Generally the product does not irritate the skin.
- Immediately rinse with water.

#### · After eye contact:

- Rinse opened eye for several minutes under running water.

#### · After swallowing:

- If symptoms persist consult doctor.

(Contd. on page 3)

**Trade name: Mipa 2K-MS-Härter MS 25**

(Contd. of page 2)

- **4.3 Indication of any immediate medical attention and special treatment needed**  
No further relevant information available.

## SECTION 5: Firefighting measures

- **5.1 Extinguishing media**
- **Suitable extinguishing agents:**  
CO<sub>2</sub>, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **5.2 Special hazards arising from the substance or mixture**  
In case of fire, the following can be released:  
Nitrogen oxides (NO<sub>x</sub>)  
Carbon monoxide (CO)  
Hydrogen cyanide (HCN)
- **5.3 Advice for firefighters**
- **Protective equipment:** Mouth respiratory protective device.

## SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures**  
Wear protective equipment. Keep unprotected persons away.
  - **6.2 Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
  - **6.3 Methods and material for containment and cleaning up:**  
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).  
Dispose contaminated material as waste according to item 13.  
Ensure adequate ventilation.  
Contain and collect spillages with non-combustible absorbent materials (e.g. sand, earth, diatomaceous earth) and place in a suitable container.  
Decontaminate immediately with suitable mixture (flammable):
    - as such usable (inflammatory!):
 

water	45 Vol.%
ethanol or isopropanol	50 Vol.%
ammonia solution (Density= 0.88)	5 Vol.%
    - alternatively (non-flammable):
 

sodium carbonate	5 Vol.%
water	95 Vol.%
- Add the same decontaminant to any residues and allow to stand for several days in a non-sealed container until no further reaction occurs. Once this stage is reached, close the container and dispose of in accordance with the waste regulations (see Section 13).
- **6.4 Reference to other sections**  
See Section 7 for information on safe handling.  
See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.

## SECTION 7: Handling and storage

- **7.1 Precautions for safe handling**  
Ensure good ventilation/exhaustion at the workplace.  
Prevent formation of aerosols.  
Persons with a history of asthma, allergies or chronic or recurrent respiratory diseases should only be employed in processes in which this product is used under appropriate medical supervision.
- **Information about fire - and explosion protection:**  
Keep ignition sources away - Do not smoke.

(Contd. on page 4)

**Trade name: Mipa 2K-MS-Härter MS 25**

(Contd. of page 3)

Protect against electrostatic charges.

· **7.2 Conditions for safe storage, including any incompatibilities**

· **Storage:**

· **Requirements to be met by storerooms and receptacles:** No special requirements.

· **Information about storage in one common storage facility:**

Do not store together with reducing agents, heavy-metal compounds, acids and alkalis.

Store away from foodstuffs.

· **Further information about storage conditions:**

Keep container tightly sealed.

Store separately from oxidising agents, strongly alkaline and strongly acidic materials, amines, alcohol and water.

· **Storage class:** 3

· **7.3 Specific end use(s)** No further relevant information available.

**SECTION 8: Exposure controls/personal protection**

· **8.1 Control parameters**

· **Additional information about design of technical facilities:** No further data; see item 7.

· **Ingredients with limit values that require monitoring at the workplace:**

**123-86-4 n-Butyl acetate**

WEL	Short-term value: 966 mg/m <sup>3</sup> , 200 ppm Long-term value: 724 mg/m <sup>3</sup> , 150 ppm
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**28182-81-2 Hexamethylene diisocyanate, oligomers**

EBW	Short-term value: 0.5 mg/m <sup>3</sup> exposition evaluation valu TRGS 430 (EBW)
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**108-65-6 2-Methoxy-1-methylethyl acetate**

WEL	Short-term value: 548 mg/m <sup>3</sup> , 100 ppm Long-term value: 274 mg/m <sup>3</sup> , 50 ppm Sk
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**1330-20-7 Xylene**

WEL	Short-term value: 441 mg/m <sup>3</sup> , 100 ppm Long-term value: 220 mg/m <sup>3</sup> , 50 ppm Sk; BMGV
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· **Ingredients with biological limit values:**

**1330-20-7 Xylene**

BMGV	650 mmol/mol creatinine Medium: urine Sampling time: post shift Parameter: methyl hippuric acid
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· **Additional information:** The lists valid during the making were used as basis.

· **8.2 Exposure controls**

· **Personal protective equipment:**

All personal protective equipment, including respiratory protective equipment, used to control exposure to hazardous substances must be selected to meet the requirements of the COSHH Regulations.

· **General protective and hygienic measures:**

Immediately remove all soiled and contaminated clothing  
Wash hands before breaks and at the end of work.

(Contd. on page 5)

**Trade name: Mipa 2K-MS-Härter MS 25**

(Contd. of page 4)

- **Respiratory protection:**  
Filter A/P2 (EN 141, EN 143)



In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use self-contained respiratory protective device.

- **Protection of hands:**



Protective gloves (EN 374)

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves**

Butyl rubber, BR

Recommended thickness of the material:  $\geq 0.7$  mm

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

- **Eye protection:**



Tightly sealed goggles

## SECTION 9: Physical and chemical properties

- **9.1 Information on basic physical and chemical properties**

- **General Information**

- **Appearance:**

<b>Form:</b>	Fluid
<b>Colour:</b>	According to product specification
<b>Odour:</b>	Characteristic
<b>Odour threshold:</b>	Not determined.

- **pH-value:** Not determined.

- **Change in condition**

<b>Melting point/freezing point:</b>	Undetermined.
<b>Initial boiling point and boiling range:</b>	124-128 °C

- **Flash point:** 27 °C (DIN 53213)

- **Flammability (solid, gas):** Not applicable.

- **Ignition temperature:** 315 °C (DIN 51794)

- **Decomposition temperature:** Not determined.

- **Auto-ignition temperature:** Product is not selfigniting.

- **Explosive properties:** Product is not explosive. However, formation of explosive air/vapour mixtures are possible.

(Contd. on page 6)

**Trade name: Mipa 2K-MS-Härter MS 25**

(Contd. of page 5)

· <b>Explosion limits:</b>	
<b>Lower:</b>	1.2 Vol %
<b>Upper:</b>	10.8 Vol %
· <b>Vapour pressure at 20 °C:</b>	10.7 hPa
· <b>Density at 20 °C:</b>	0.976 g/cm <sup>3</sup> (DIN 53217)
· <b>Relative density</b>	Not determined.
· <b>Vapour density</b>	Not determined.
· <b>Evaporation rate</b>	Not determined.
· <b>Solubility in / Miscibility with water:</b>	Not miscible or difficult to mix.
· <b>Partition coefficient: n-octanol/water:</b>	Not determined.
· <b>Viscosity:</b>	
<b>Dynamic:</b>	Not determined.
<b>Kinematic at 20 °C:</b>	10-15 s (DIN 53211/4)
· <b>Solvent content:</b>	
<b>VOC (EC)</b>	63.95 %
<b>Solids content (weight-%):</b>	36.0 %
· <b>9.2 Other information</b>	No further relevant information available.

## SECTION 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:**  
No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** No dangerous reactions known.
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:** No further relevant information available.
- **10.6 Hazardous decomposition products:**  
Possible in traces.  
Nitrogen oxides  
Hydrogen chloride (HCl)  
Hydrogen cyanide (prussic acid)  
Carbon monoxide  
Nitrogen oxides (NO<sub>x</sub>)

## SECTION 11: Toxicological information

- **11.1 Information on toxicological effects**
- **Acute toxicity** Based on available data, the classification criteria are not met.
- **Primary irritant effect:**
- **Skin corrosion/irritation** Based on available data, the classification criteria are not met.
- **Serious eye damage/irritation** Based on available data, the classification criteria are not met.
- **Respiratory or skin sensitisation**  
May cause an allergic skin reaction.
- **Additional toxicological information:**
- **CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)**
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.

(Contd. on page 7)

**Trade name: Mipa 2K-MS-Härter MS 25**

(Contd. of page 6)

- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure**  
May cause respiratory irritation. May cause drowsiness or dizziness.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.

## SECTION 12: Ecological information

- **12.1 Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **12.2 Persistence and degradability** No further relevant information available.
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**  
Water hazard class 1 (German Regulation) : slightly hazardous for water  
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Other adverse effects** No further relevant information available.

## SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
  - **Recommendation**  
Must not be disposed together with household garbage. Do not allow product to reach sewage system.
  - **European waste catalogue**
- |           |   |
|-----------|---|
| 08 01 11* | waste paint and varnish containing organic solvents or other hazardous substances |
|-----------|---|
- **Uncleaned packaging:**
  - **Recommendation:** Disposal must be made according to official regulations.

## SECTION 14: Transport information

- **14.1 UN-Number**
- **ADR, IMDG, IATA** UN1263
- **14.2 UN proper shipping name**
- **ADR** UN1263 PAINT RELATED MATERIAL
- **IMDG, IATA** PAINT RELATED MATERIAL

- **14.3 Transport hazard class(es)**

- **ADR**




- **Class** 3 (F1) Flammable liquids.

(Contd. on page 8)

**Trade name: Mipa 2K-MS-Härter MS 25**

(Contd. of page 7)

· <b>Label</b>	3
· <b>IMDG, IATA</b>	
	
· <b>Class</b>	3 Flammable liquids.
· <b>Label</b>	3
· <b>14.4 Packing group</b>	
· <b>ADR, IMDG, IATA</b>	III
· <b>14.5 Environmental hazards:</b>	
· <b>Marine pollutant:</b>	No
· <b>14.6 Special precautions for user</b>	Warning: Flammable liquids.
· <b>Hazard identification number (Kemler code):</b>	30
· <b>EMS Number:</b>	F-E, S-E
· <b>Stowage Category</b>	A
· <b>14.7 Transport in bulk according to Annex II of Marpol and the IBC Code</b>	
Not applicable.	
· <b>Transport/Additional information:</b>	
· <b>ADR</b>	
· <b>Transport category</b>	3
· <b>Tunnel restriction code</b>	D/E
· <b>IMDG</b>	
· <b>Limited quantities (LQ)</b>	5L
· <b>UN "Model Regulation":</b>	UN 1263 PAINT RELATED MATERIAL, 3, III

## SECTION 15: Regulatory information

- **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **Directive 2012/18/EU**
- **Named dangerous substances - ANNEX I** None of the ingredients is listed.
- **Seveso category P5c** FLAMMABLE LIQUIDS
- **Qualifying quantity (tonnes) for the application of lower-tier requirements** 5,000 t
- **Qualifying quantity (tonnes) for the application of upper-tier requirements** 50,000 t
- **REGULATION (EC) No 1907/2006 ANNEX XVII** Conditions of restriction: 3

· **DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II**

None of the ingredients is listed.

- **National regulations:**
- **Additional classification according to Decree on Hazardous Materials, Annex II:**

Class	Share in %
NK	50-100

- **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

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(Contd. on page 9)



**Trade name: Mipa 2K-MS-Härter MS 25**

(Contd. of page 8)

## SECTION 16: Other information

*This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.*

· **Relevant phrases**

- H226 Flammable liquid and vapour.
- H304 May be fatal if swallowed and enters airways.
- H312 Harmful in contact with skin.
- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H319 Causes serious eye irritation.
- H332 Harmful if inhaled.
- H335 May cause respiratory irritation.
- H336 May cause drowsiness or dizziness.
- H373 May cause damage to organs through prolonged or repeated exposure.

· **Classification according to Regulation (EC) No 1272/2008**

*The classification of the mixture is generally based on the calculation method using substance data according to Regulation (EC) No 1272/2008.*

· **Abbreviations and acronyms:**

- RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)
- ICAO: International Civil Aviation Organisation
- ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
- IMDG: International Maritime Code for Dangerous Goods
- IATA: International Air Transport Association
- GHS: Globally Harmonised System of Classification and Labelling of Chemicals
- EINECS: European Inventory of Existing Commercial Chemical Substances
- ELINCS: European List of Notified Chemical Substances
- CAS: Chemical Abstracts Service (division of the American Chemical Society)
- VOC: Volatile Organic Compounds (USA, EU)
- PBT: Persistent, Bioaccumulative and Toxic
- vPvB: very Persistent and very Bioaccumulative
- Flam. Liq. 3: Flammable liquids – Category 3
- Acute Tox. 4: Acute toxicity – Category 4
- Skin Irrit. 2: Skin corrosion/irritation – Category 2
- Eye Irrit. 2: Serious eye damage/eye irritation – Category 2
- Skin Sens. 1: Skin sensitisation – Category 1
- STOT SE 3: Specific target organ toxicity (single exposure) – Category 3
- STOT RE 2: Specific target organ toxicity (repeated exposure) – Category 2
- Asp. Tox. 1: Aspiration hazard – Category 1

· **\* Data compared to the previous version altered.**